

Practical Lessons from Deploying Real-World AI Agents

Clay Bavor
clay@sierra.ai



Meet Sierra

What we do

Sierra helps businesses build better, more human customer experiences with AI.

Our values

Trust

Customer Obsession

Craftsmanship

Intensity

Family

Who we are

Engineers, researchers, and executives from leading technology institutions



Bret Taylor

Co-Founder
Chair, OpenAI



Clay Bavor

Co-Founder
Previously VP, Google Labs



Google



Meta





AG1

AOL



Casper



DIRECTV



MADISONREED



minted.

NEXT



Pendulum



SiriusXM



SONOS



sweetgreen

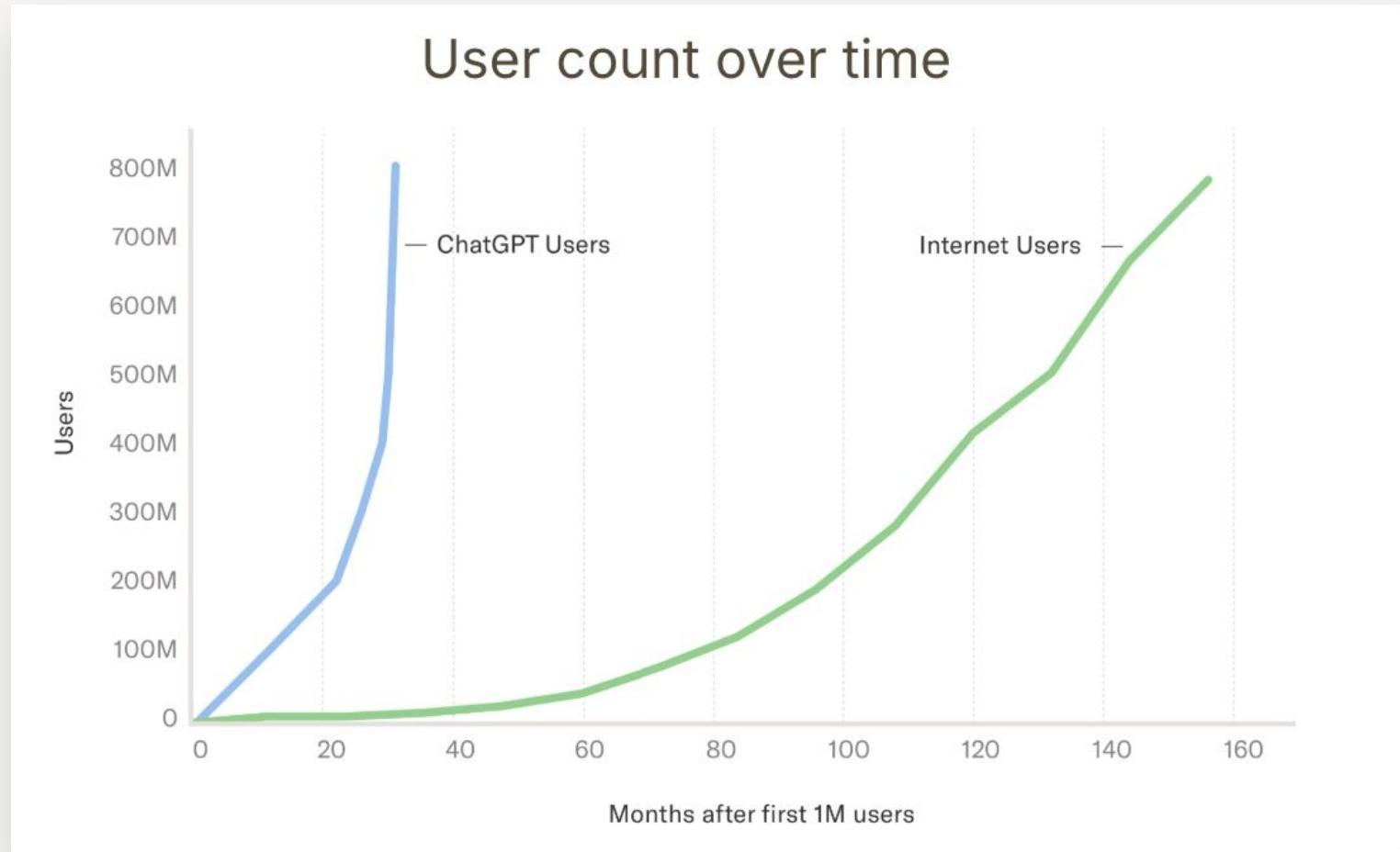


Thirdlove®



WeightWatchers

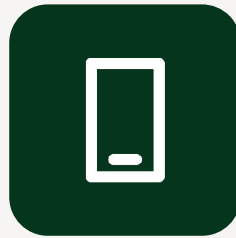
AI: the Internet movie on 5x the speed



New technology creates new experiences



Internet → Websites
1995



Mobile → Apps
2015



AI → Agents
2025

Your order
has been placed.
ETA Thursday

From a multi channel world to

single agent world

The conversation
is the interface

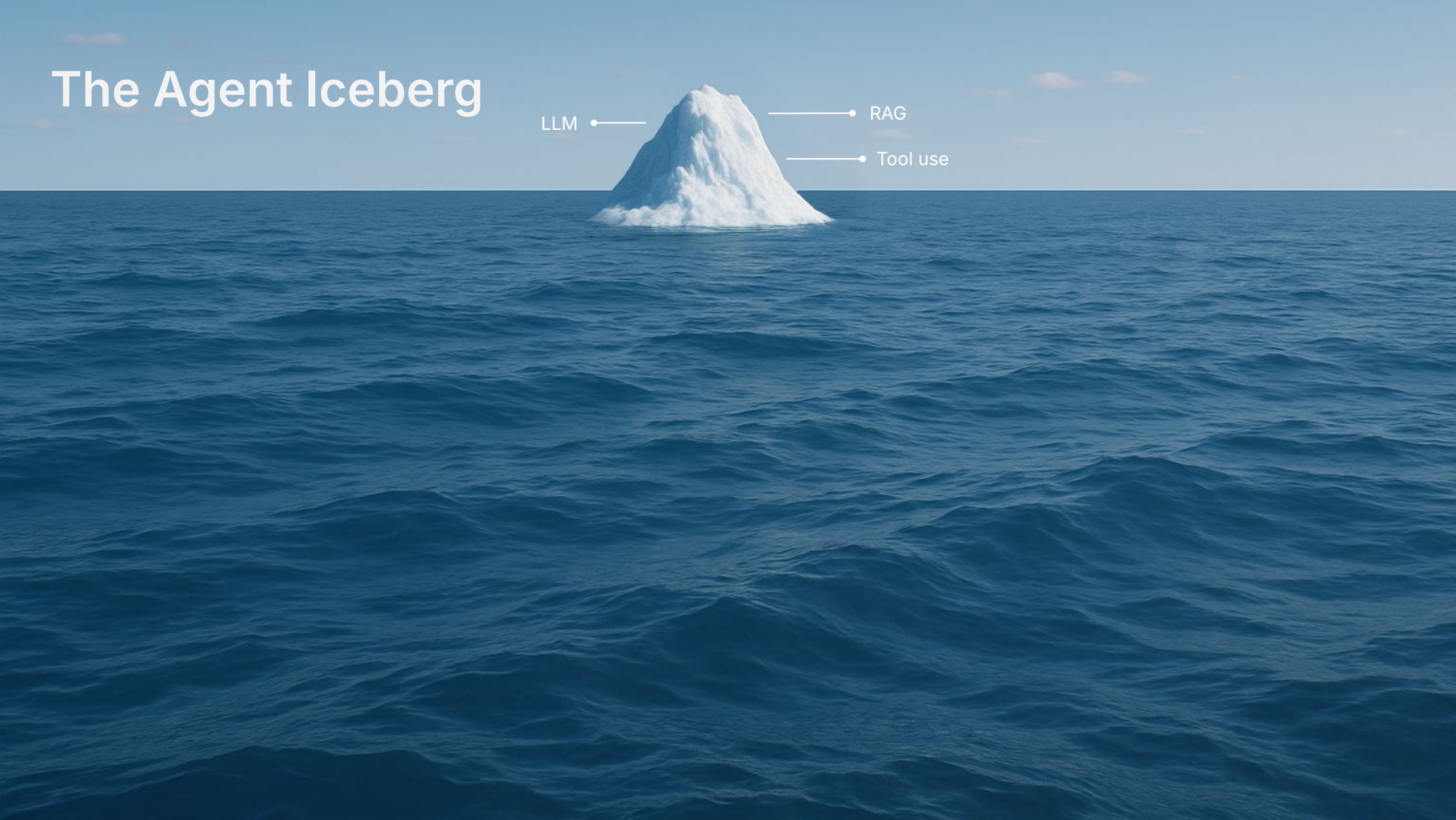
Pay for
a job well done

The Agent Iceberg

LLM

RAG

Tool use



The Agent Iceberg

LLM RAG
Tool use

-
- Reporting & audit
- Contact center warm handoff
- Intent-based routing
- Guardrails and enforced determinism
- Prompt injection protection
- Fast brain / slow brain
- Compliance supervisors
- Fine-tuning pipelines + ML ops
- Multi-channel: chat, voice, email, SMS
- Parallelism to mitigate latency
- Pronunciation of branded terms
- Background noise suppression / VAD
- Multi-language support
- Custom voices
- Model migration and upgrades
- Complex workflows & orchestration
- Observability and monitoring
- Changelogs
- Regression testing
- User simulation
- PII detection and encryption
- Data warehouse export
- Knowledge partitioning + secondary indices
- Experimentation framework
- Role-based access controls
- Fuzzy-matching user authentication
- Multi-user QA workflows
- PSTN / SIP transfers
- Stratified sampling for QA
- Reasoning traces for audit
- Staging and release management
- Foundation model redundancy and failover

We're in the 1997 era
of building agents

Moving from agents as technology to
agents as product

Simple, not simplistic

Today's agents are transactional



Return
order



Troubleshoot
device



Upgrade
plan

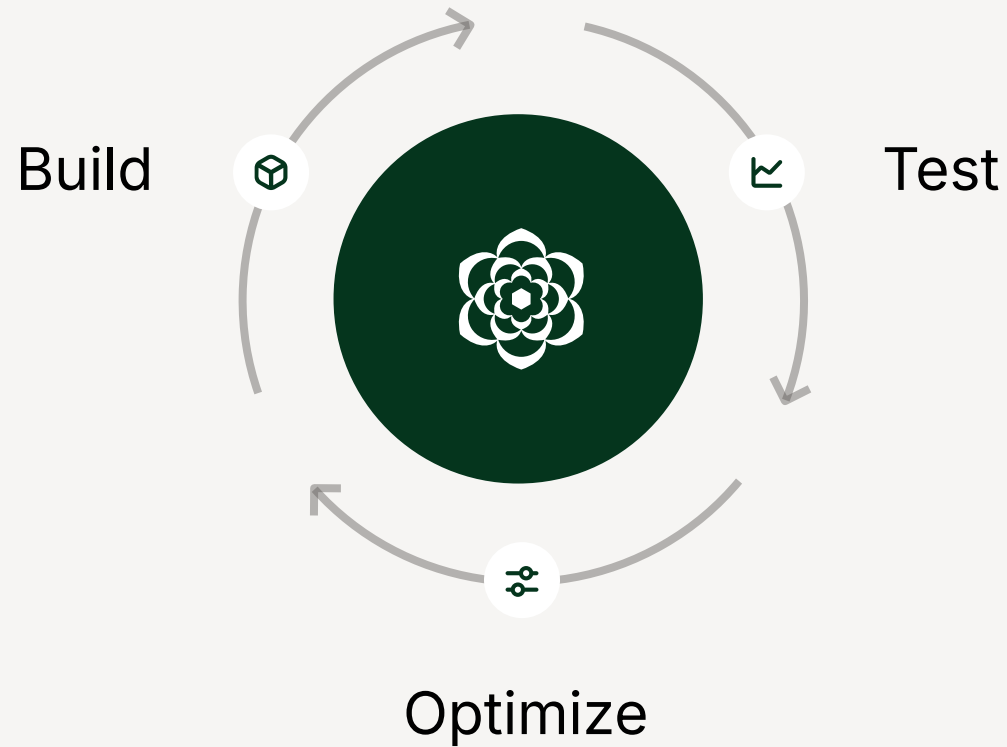


Recover
account

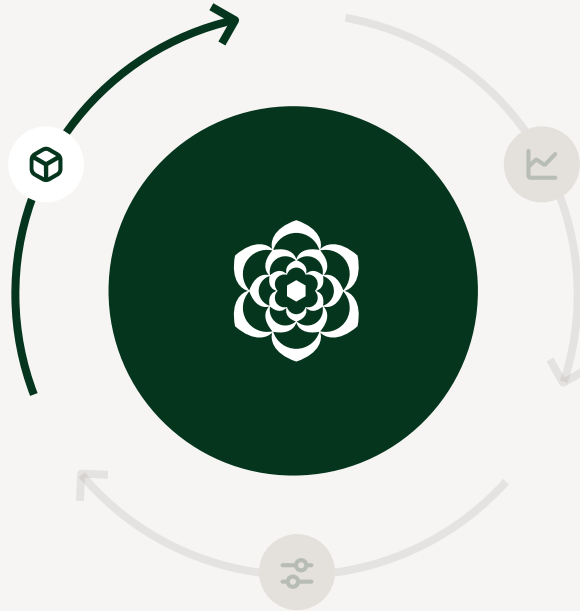
The best agents don't resolve cases,
they build relationships

- ④ Engage over time on multiple channels
- ④ Remember your interactions
- ④ Integrate all your enterprise data
- ④ Proactive, not reactive

Agent Development Life Cycle



Build with



Versus build or buy

Every channel is digital



Build once deploy everywhere



Phone



Email



Chat

Technology → product

No code

Empower teams to build and configure agents,
regardless of technical expertise.

[Meet Agent Studio >](#)

Code

Develop agents with composable skills,
fine-tuning, and advanced developer tools.

[Meet Agent SDK >](#)

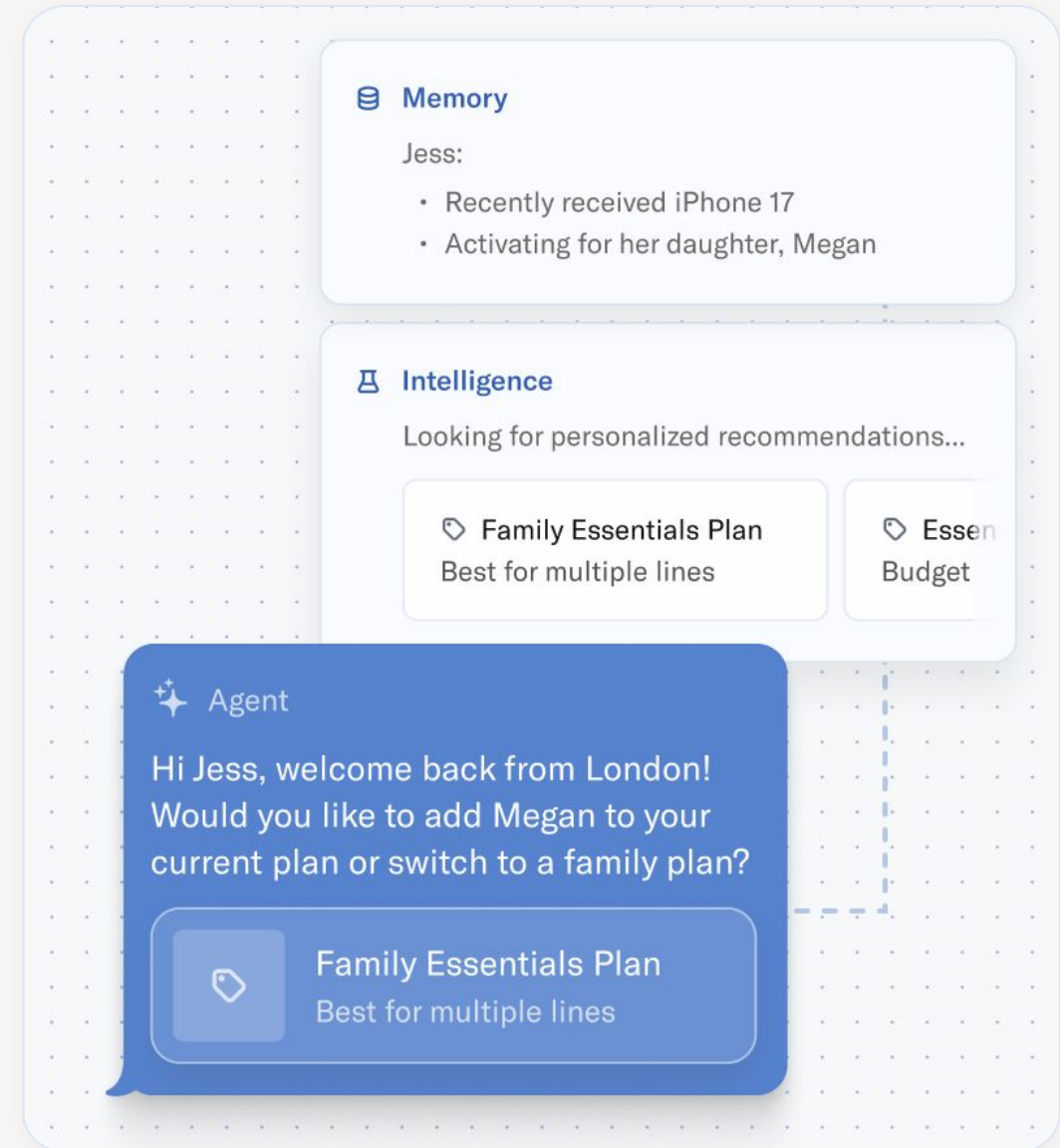
Agent Data Platform

Agent Memory

Customer Data Platform

Intelligent Decisioning

Proactive Engagement



Voice architecture overview

Transcribe

Convert incoming audio to text.

Respond

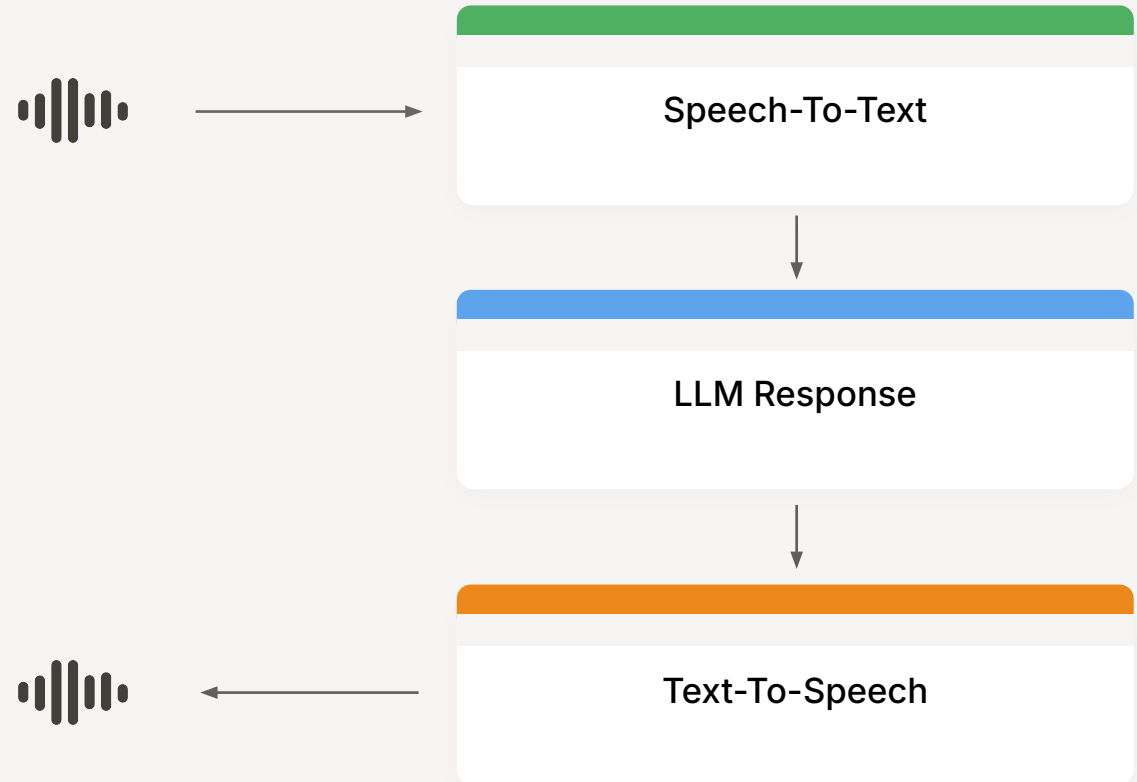
Reason about the text, use business configuration, respond with text.

Synthesize

Construct audio signal from the text.

Overall challenge: production readiness

Easy to create demos, harder to make everything work consistently, with high quality and at scale.



Voice transcription

Quality measurement

WER as a metric is terrible for transcription quality in voice agents.

Audio input issues

Multiple speakers. Background TV / radios / far-field speech. Off-the-shelf solutions are generally poor.

missed	bad	acceptable	good	composite_score	wer
0.008621	0.245690	0.206897	0.538793	2.275862	0.120690
0.058608	0.267399	0.227106	0.446886	2.062271	0.340659
0.042553	0.340426	0.312057	0.304965	1.879433	0.134752

Voice Synthesis

Natural entity synthesis

Accurately synthesize addresses, phone numbers, websites by locale. Lost signal from input audio for names. How do you synthesize "Andrea"?

Prosody

Maintain a natural prosody across sentences.

Phrase quality

Large impact on perceived tone. Brevity is important.

Emotive range

Content should match tone, and tone should be appropriate to conversation.





What's in a voice?

Age

Adult, Middle-Aged, Old...

Gender

Female, Male, Nonbinary

Base Accent

American, British, French-Canadian...

Tone

Smooth, Clear, Soft, Smoky...

Pitch

Soprano, Alto, Tenor, Baritone...

Intonation

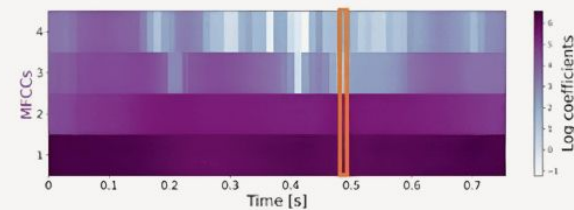
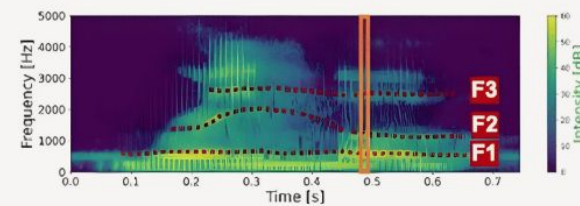
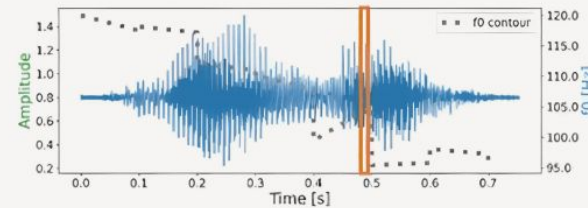
Conversational, Professional, Urban...

Speed

Fast, Quick, Slow, Relaxed...

Emotion

Upbeat, Calm, Assertive...



Regional Accent

Rhythm

Range

Dips

Lifts

Volume

Enunciation

Nasality

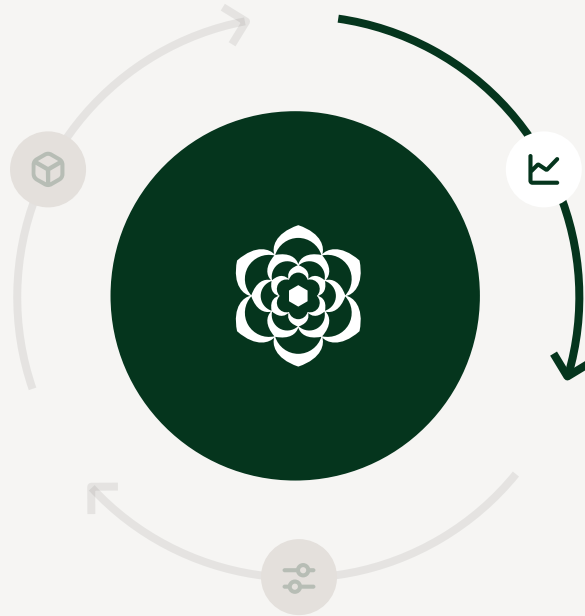
Breathiness

Constriction

Gravel

Fry

Test



New testing for new software

Back in the dark ages of May 2023,
our first user + agent simulator...

Agents in the real world

The Challenge: Realistic Testing

Beyond reasoning or tool use — agents must manage:

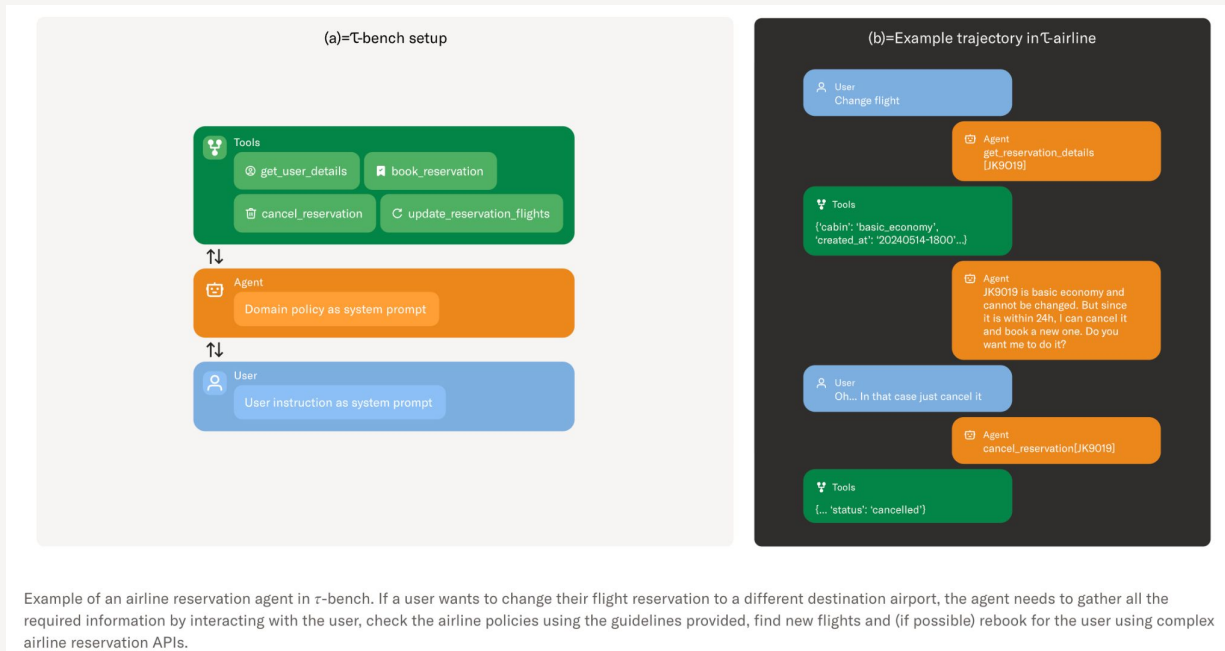
- Tool + User interaction
- Policy adherence and guardrails
- Dynamic, multi-turn conversations

Enter τ -Bench

Evaluate agents in *realistic, holistic* scenarios

Core Requirements for Real-World Reliability

1. Seamless interaction
2. Policy adherence
3. Consistency at scale



Inside τ -Bench — Building Reliable Evaluation

1. Realistic Domains

- **Complex Databases & APIs:** JSON + Python API tools for reading/writing data.
- **Domain Policies:** Documents defining rules and restrictions agents must obey.

2. Realistic & Reliable User Simulator

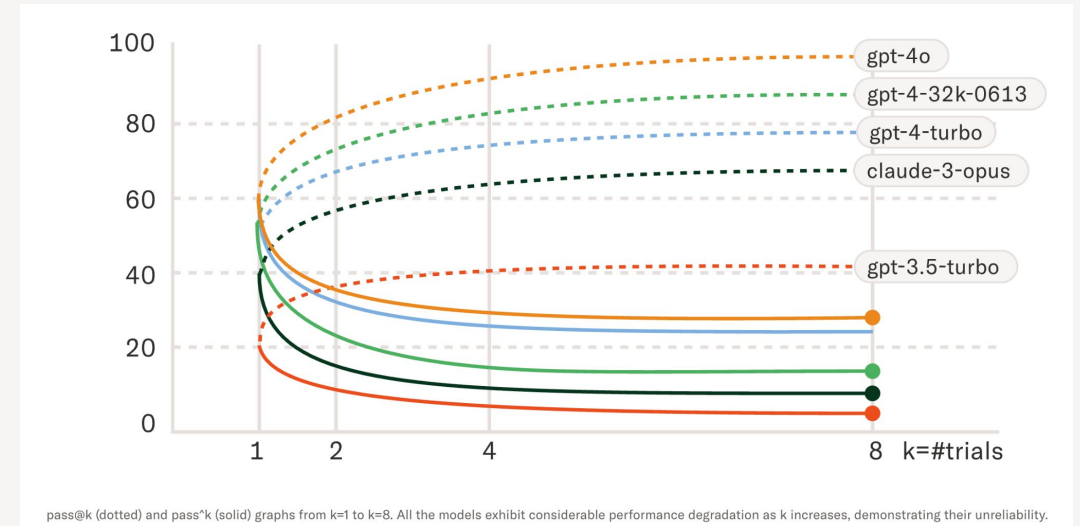
- **LLM-based user simulation** for authentic dialogue.
- **Dual-control environment:** Both user and agent can act via tools.
- **Reliability:** Structured task definitions anchored in a shared environment.

3. Objective Evaluation

- **Well-defined tasks**
- **Rule-based success check:** Compare final database state to ground truth.
- **Pass^k metric:**
 - Measures chance all k trials succeed.
 - Tests reliability under conversational variability.

Goal:

Ensure agents can **reliably, safely, and effectively** interact with a customer in real-world, policy-constrained environments.



pass@k (dotted) vs pass^k (full)

When an agent handles millions of conversations with customers, we care about reliability!
(from 2024 paper)

An Industry Standard for the Whole Community

Impact and Adoption

- τ -bench (and its upgrade τ^2 -bench) has rapidly become the **standard for evaluating agent success, cited by major AI labs like Anthropic and OpenAI in model releases.**
- LLMs have significantly improved! Open Source LLMs are catching up!

Evolving the Benchmark

- **Transparency & Community:** The τ -bench [leaderboard](#) provides a focus point to track progress. And the [\tau^2-bench repo](#) facilitate community contribution.
- **Want to contribute? Join the Tau-Bench track for the MOOC's Hackathon!**

From Research to Production

- τ -bench defines the **essential ingredients** of conversational agent evaluation.
- At Sierra, we build on this foundation, recognizing that **testing in production requires much more** — continuous, integrated systems that evolve with our agents.

τ -bench Leaderboard

TableChart

OverallRetailAirlineTelecom

RANK	MODEL	SUBMITTING ORG	USER SIM	PASS^1 ↓	PASS^2	PASS^3	PASS^4	AVG COST
	Claude-Sonnet-4.5 ⚠️	Anthropic	—	84.7%	—	—	—	—
	GPT-5	Sierra	gpt-4.1-2025-04-14	80.0%	73.0%	68.0%	64.0%	\$0.135
	Qwen3-Max NEW ⚠️	Alibaba	—	72.0%	66.7%	—	54.8%	—
#4	Kimi-k2 ⚠️	Moonshot AI	—	64.3%	—	—	—	—
#5	Claude-3.7-Sonnet	Sierra	gpt-4.1-2025-04-14	61.8%	56.5%	52.9%	49.7%	—
#6	o4-mini	Sierra	gpt-4.1-2025-04-14	56.9%	48.3%	42.6%	38.0%	—
#7	GPT-4.1	Sierra	gpt-4.1-2025-04-14	54.7%	46.5%	41.4%	36.9%	—
#8	GPT-4.1-mini	Sierra	gpt-4.1-2025-04-14	53.0%	42.5%	35.2%	30.3%	—

⚠️ The warning icon indicates unverified submissions. Click on any model name to view full verification details.

Sims

Simulations

Card replacement

Card lost while traveling int...

✓

Can't activate replacement...

✓

Card damaged (chip unread...

✓

Emergency cash access req...

✓

Replacement card not recei...

✓

Change shipping address fo...

✓

Delay in receiving new card

✓

Card stolen (domestic)

✓

Fees and charges

Unexpected fees on account

✓

Refund request for incorrect...

✓

Monthly maintenance charg...

✓

Overdraft fee explanation

✓

⌚

▶

⋮

User instructions:

You're a U.S. customer of Apex Capital, currently traveling in Italy. You lost your credit card and urgently need a replacement or another way to access funds. You're staying at Hotel Aventino (Via di S. Domenico) in Rome until Aug 24, with internet access but no U.S. SIM for SMS. You're open to any resolution, but need to access your funds within 2-3 days.

Device type:

🖥️

 Desktop web

Expected agent behavior:

• Agent verifies the customer's identify using an accepted verification method.

• Agent blocks the lost card and issues a virtual card for immediate use.

• Agent arranges express shipment of a replacement card to the customer's hotel.

Thanks for contacting Apex Capital. How can I help you today?

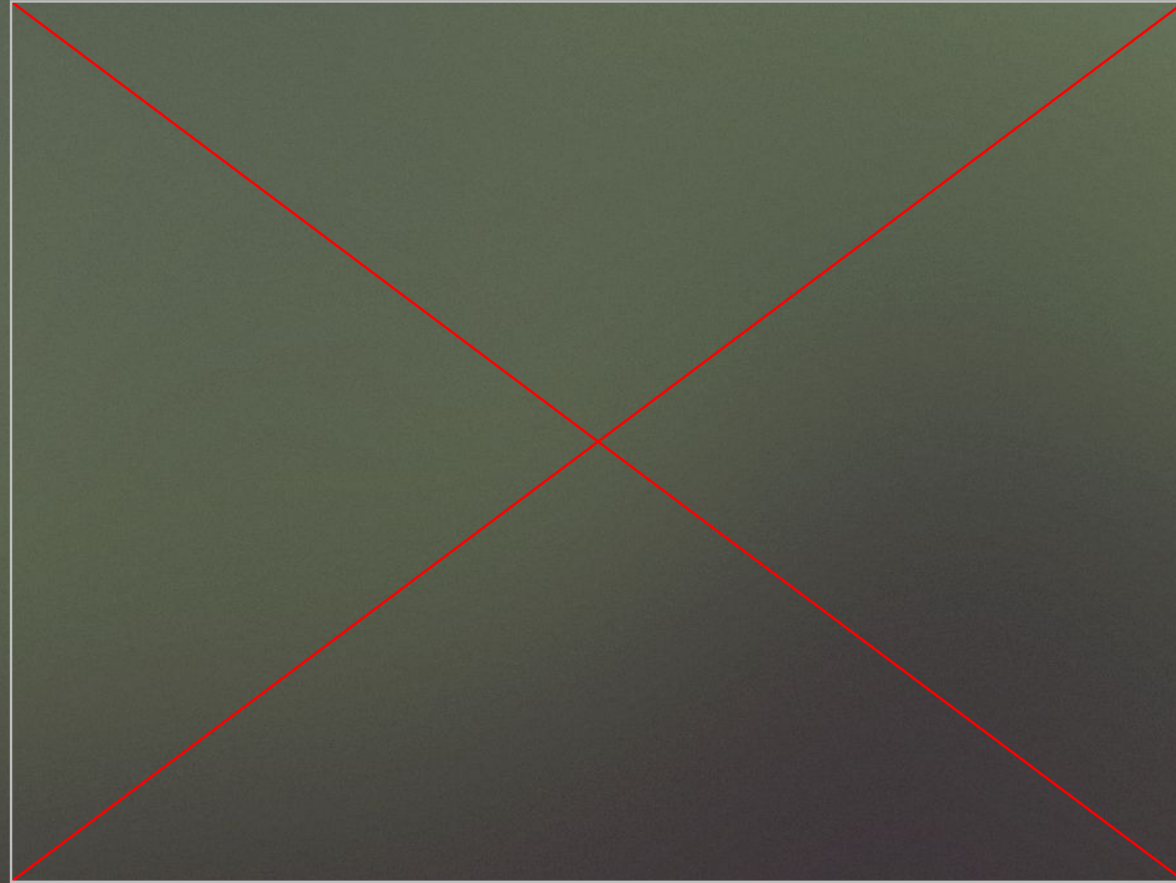
Hi I lost my debit card yesterday while sightseeing in Rome. I need to block it and get a replacement, but I really need access to my funds now.

I'm sorry to hear about your card and the damper on your vacation. I'll block it right away to protect your account. Are you still in Rome?

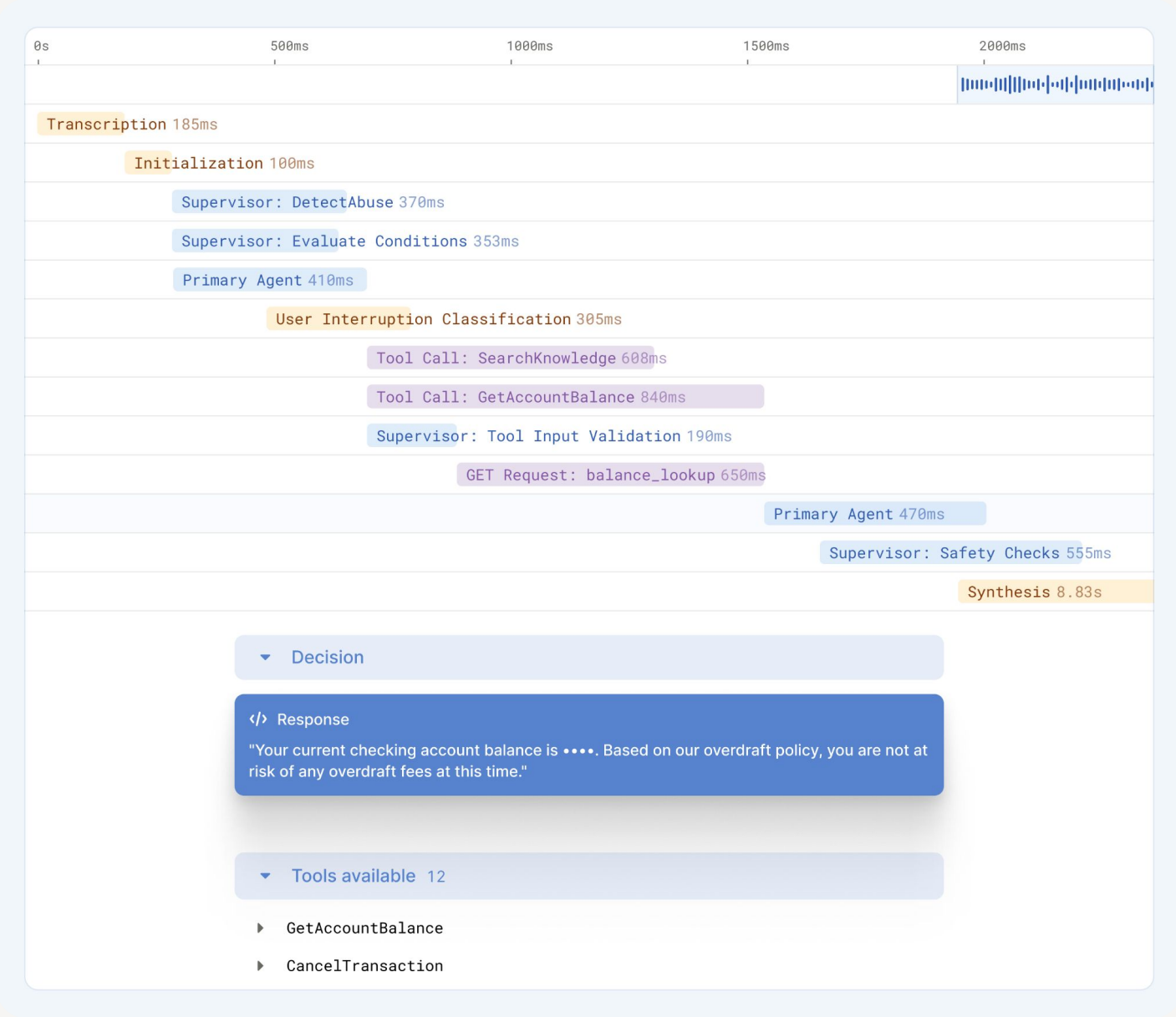
Yeah I'll be here until August 24th.

I'll just need a few pieces of information, so I can go ahead and issue you a

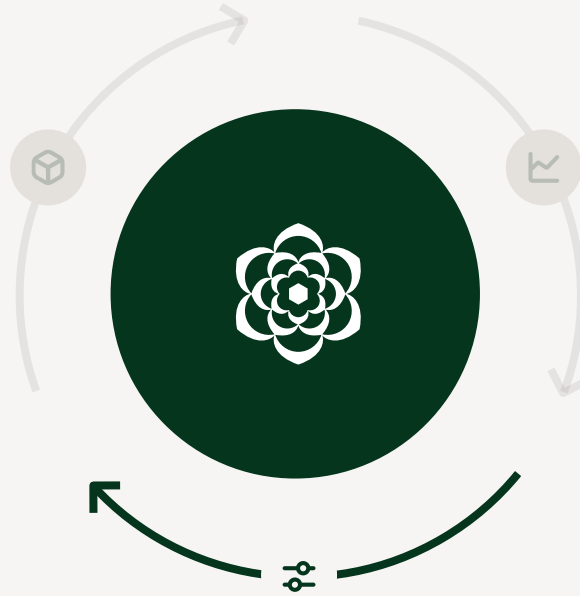
Voice Sims compilation



Traces



Optimize



Use AI to improve AI

Insights

Explorer

Expert Answers

“What are the main reasons for low CSAT?”

Analyzing conversations in the last 7 days...

Summary

Lack of clarity around tracking, and lost or damaged packages have been the most common reasons why customer satisfaction scores have been low.

Conversation highlights

Here's some conversations we've found that can help explain recent lower scores in CSAT:

“Package has been stuck in transit”



“Package was damaged”

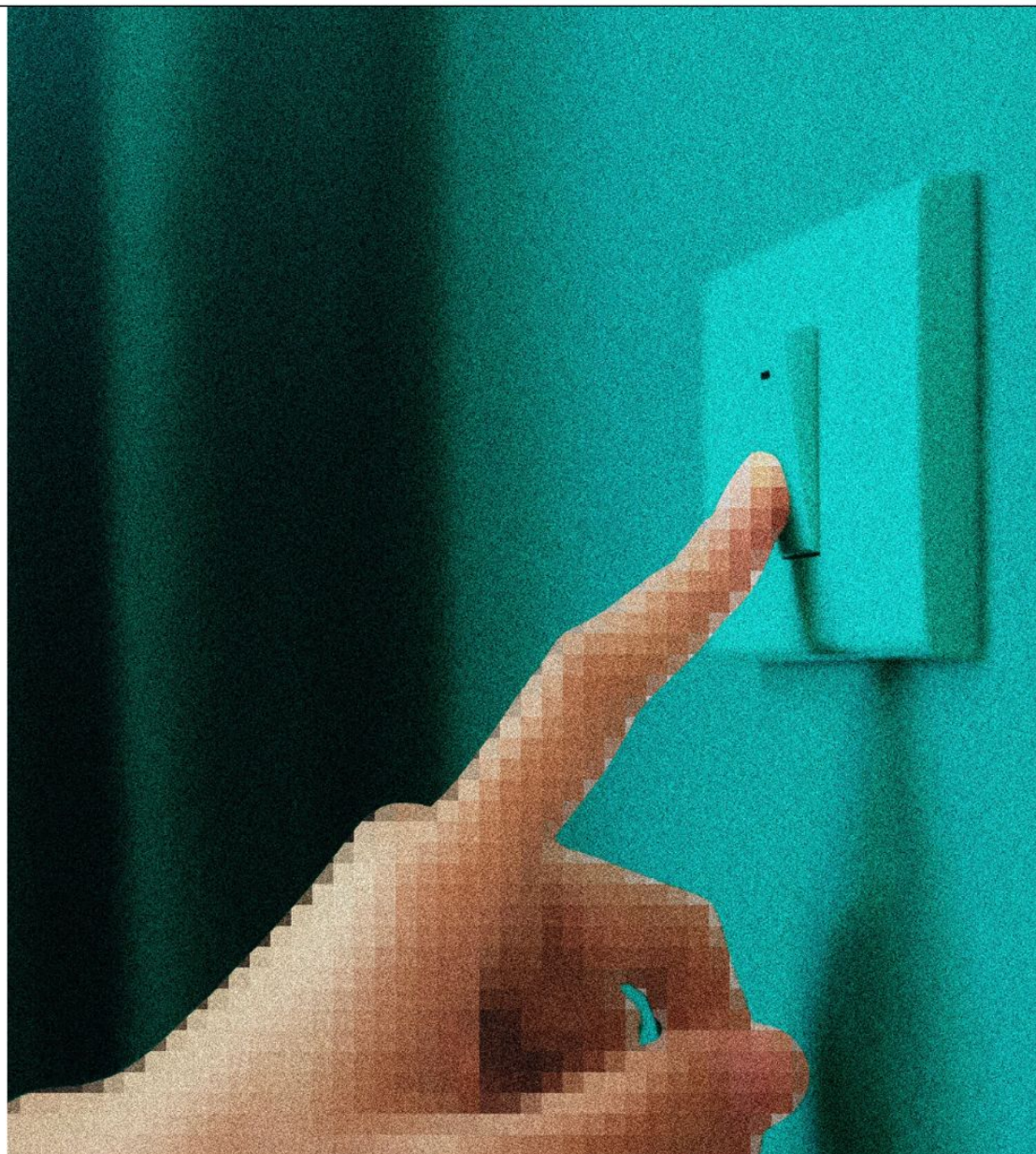


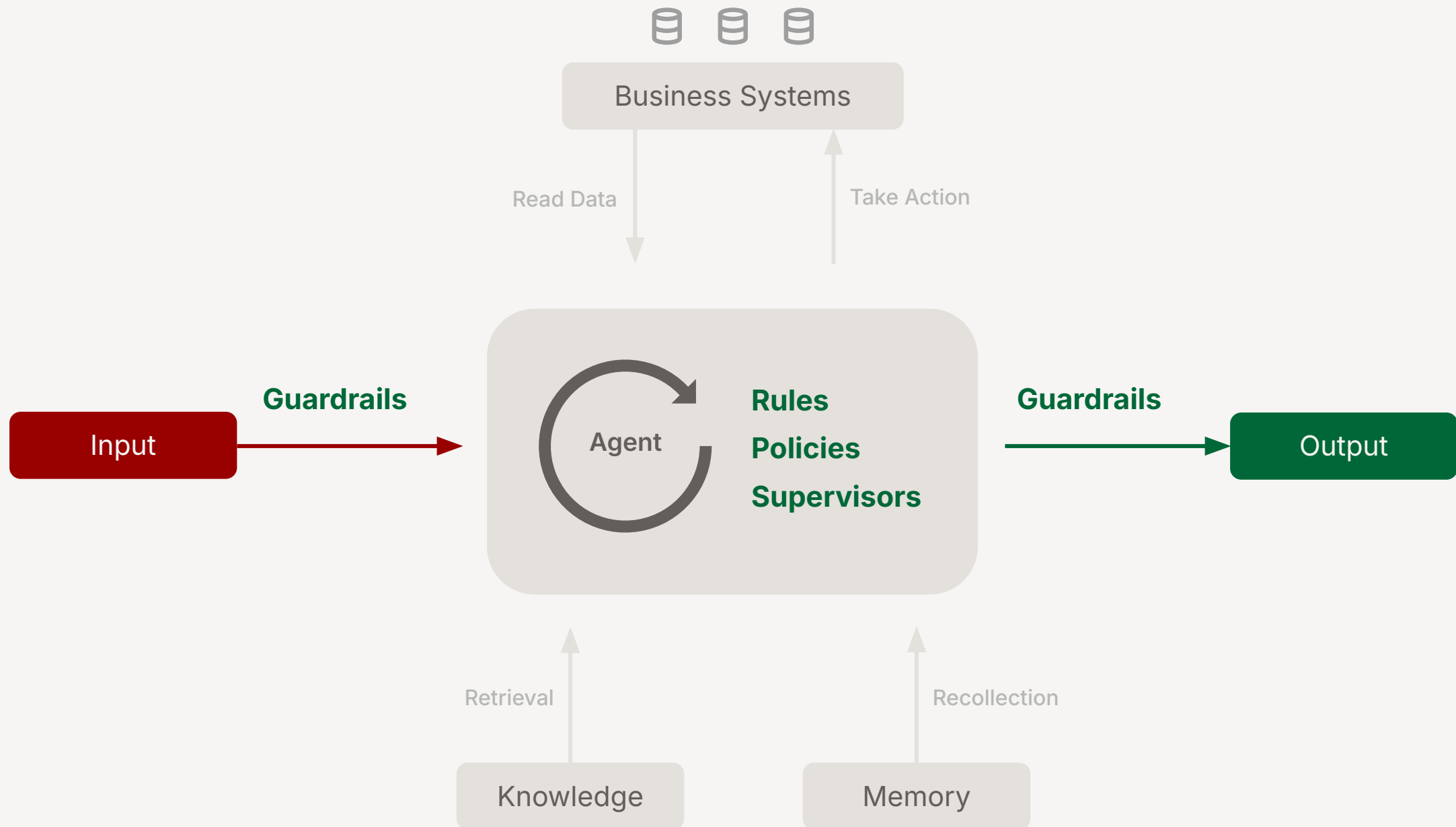
MATT BURGESS

SECURITY AUG 6, 2025 9:00 AM

Hackers Hijacked Google's Gemini AI With a Poisoned Calendar Invite to Take Over a Smart Home

For likely the first time ever, security researchers have shown how AI can be hacked to create real-world havoc, allowing them to turn off lights, open smart shutters, and more.





A painting of two muscular men wrestling. The man on the left is wearing a white shirt and has a dark beard. The man on the right is wearing a red shirt and has a lighter complexion. They are in a physical struggle, with the man in the red shirt appearing to be in a more dominant position. The background is a soft, out-of-focus landscape with green and blue tones.

agents

AI
vulnerabilities

classic software
vulnerabilities

Thank you.

(And also, we are hiring. Email me at clay@sierra.ai)

